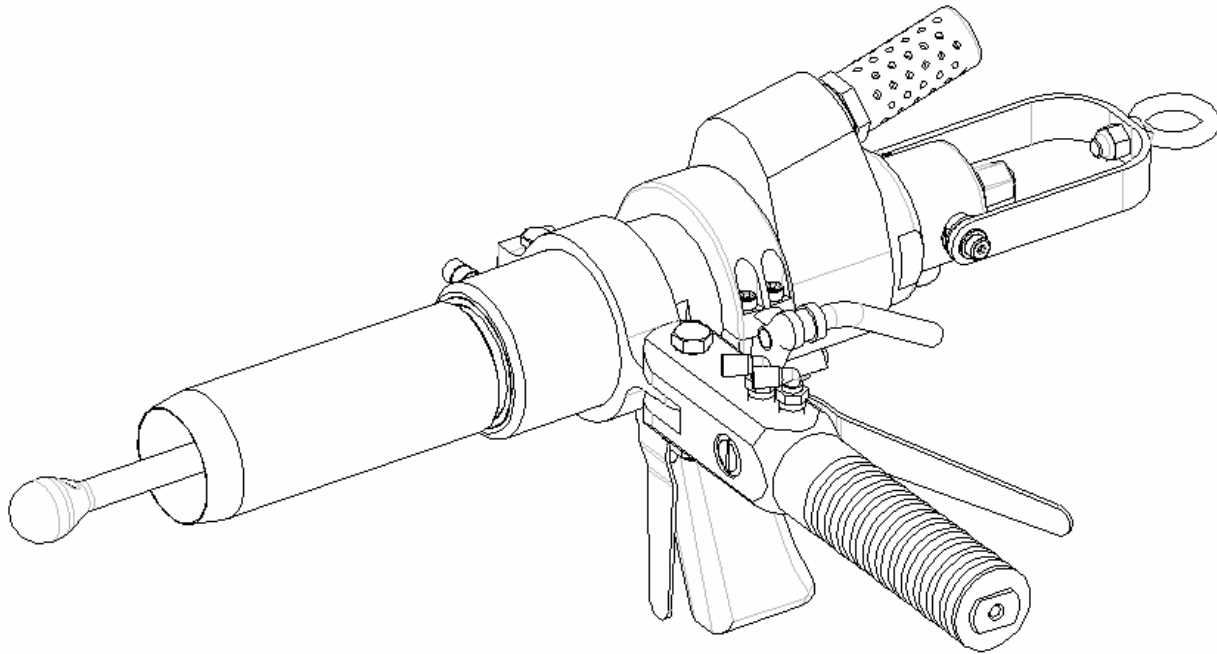


OPERATOR'S MANUAL [ENGLISH]:

HOG BUNG DROPPER

INCLUDING: OPERATION, INSTRUCTION, INSTALLATION AND MAINTENANCE

IMPORTANT: READ THIS MANUAL CAREFULLY BEFORE INSTALLING, OPERATING OR SERVICING THIS TOOL.



BUNG GUN

*High Torque Motor
Powerful Cutting Action
Easy to Clean and Sanitize*

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TOOL DATA

MODEL: BUNG GUN
ASSEMBLY NO.: 6800000
TYPE: AIR OPERATED
NET WEIGHT: 14 lbs (6.3 kg)

TOOL REQUIREMENTS:

Tool requires 40 ft³/min of air @ 90 PSI air pressure

ACCESSORIES

| ACCESSORIES | PART NO. |
|---|-----------------|
| HOG BUNG DROPPER w/o BLADE | 6800100 |
| BLADE 2.0" ID | 4120010 |
| BLADE 2 1/4" ID | 4120020 |
| BLADE 2 1/2" ID | 4120030 |
| BLADE 3.0" ID | 4120040 |
| CONTROL VALVE ASSEMBLY | 1800501 |
| SPRING BALANCERS, 13-18 Lbs, 8.2 ft TRAVEL | 7100220 |
| STERILIZER | |
| VACUUM SYSTEM | |
| BLADE GRINDER | 6820000 |
| AIR FILTER/REGULATOR/LUBRICATOR | 7200140 |

GENERAL INFORMATION

COVERING: SAFETY PRECAUTIONS AND PLACING INTO SERVICE

BUNG GUN

READ THIS MANUAL CAREFULLY BEFORE INSTALLING, OPERATING OR SERVICING THIS TOOL

IT IS THE RESPONSIBILITY OF THE EMPLOYER TO PLACE THIS INFORMATION INTO THE HANDS OF THE OPERATOR.

PLACING INTO SERVICE

**WARNING**

= Hazards or unsafe practices which could result in severe personal injury, death, or substantial property damage.

**CAUTION**

= Hazards or unsafe practices which could result in minor personal injury, product, or property damage.

**NOTICE**

= Important installation, operation or maintenance information.

**WARNING**

Installation, adjustment repair and maintenance of this tool must be made by trained and qualified personnel.

**WARNING**

Always disconnect power supply from tool before:
(A) Installing or removing blades from tool.
(B) Making repairs or adjustments to the tool.
(C) Performing maintenance or cleanup work.

**WARNING**

Do not operate this tool until you have received training in the handling, operation and use of this tool.

**WARNING**

Stop using a malfunctioning or defective tool immediately, report any problems or defects to your supervisor for removal of the tool from service.

**WARNING**

Never place your hand or any part of your body in the cutting path of the tool.

**WARNING**

Do not activate control switches or triggers of this tool unless you intend to test or operate this tool.

**WARNING**

Never make alterations or modifications to this tool.

**WARNING**

Remove and disconnect power from the tool when tool is left unattended or not in use.

INSTALLATION INSTRUCTIONS

THE COMPRESSED AIR DISTRIBUTION SYSTEM MUST BE LARGE ENOUGH TO SUPPLY AN ADEQUATE VOLUME OF CLEAN AND DRY COMPRESSED AIR TO THE TOOL.

1. MAKE ALL NECESSARY LINE CONNECTIONS TO THE TOOL.
2. AN AIR FILTER-REGULATOR-LUBRICATOR (PART NO. 7200140) MUST BE INSTALLED IN AIR SUPPLY FOR EACH TOOL.
3. FILL LUBRICATOR WITH KENTMASTER AIR MIST OIL (PART NO. 790305). SET DRIP RATE ACCORDING TO INSTRUCTIONS SUPPLIED. TURN ADJUSTMENT ON SIGHT FEED DOME TO INCREASE/DECREASE OIL DELIVERY. MONITOR THE DEVICE BEING LUBRICATED AND READJUST IF NEEDED.
4. TOOL REQUIRES GREASING AFTER EVERY 3 TO 4 HOURS OF OPERATION. GREASE TWO (2) LOCATIONS USING KENTMASTER GREASE GUN (PART NO. 4501470) AND GREASE (PART NO. 7903070).
5. TOOL REQUIRES 40 S.C.F.M. OF AIR @ 90 P.S.I. AIR PRESSURE.

OPERATING INSTRUCTIONS

 WARNING ONLY TRAINED PERSONNEL ARE TO OPERATE THIS TOOL.

1. HOLD TOOL FIRMLY IN HAND WITH TRIGGER LEVER IN POSITION TO BE ACTIVATED BY FINGERS.
2. SQUEEZE TRIGGER TO ACTIVATED TOOL, RELEASE TRIGGER TO DEACTIVATE TOOL.
3. POSITION TOOL AND PERFORM CUTTING OPERATION.
4. DO NOT LAY TOOL DOWN WHEN TOOL IS NOT BEING USED.

MAINTENANCE

 WARNING ONLY TRAINED AND QUALIFIED PERSONNEL ARE TO PERFORM MAINTENANCE AND SERVICE TO THIS TOOL.

1. FOLLOW PROCEDURE NOS. 3 AND 4 OF INSTALLATION INSTRUCTIONS.
2. FLUSH AIR MOTOR AT END OF EACH DAY'S USE BY SQUIRTING A FEW SQUIRTS OF KENTMASTER AIR OIL MIST (PART NO. 7903050) DIRECTLY INTO THE AIR INLET PORT. RUN TOOL A FEW SECONDS TO COAT AND PROTECT THE AIR MOTOR AND INTERNAL PARTS OF TOOL.

BLADE REMOVAL AND CLEANING

 WARNING ALWAYS DISCONNECT POWER SUPPLY FROM TOOL BEFORE INSTALLING OR REMOVING BLADES FROM TOOL.

1. REMOVE PILOT (PART NO. 1800020, FIG. NO. 5).
2. REMOVE BLADE (PART NO. 4120010/20/30, FIG. NO. 1).
3. ALIGN TWO(2) 5/16" DIAMETER HOLES IN BLADE TO DOWEL PINS DURING REASSEMBLY.
4. SHARPEN BLADES WHEN NECESSARY.
5. REASSEMBLE ALL PARTS IN REVERSE ORDER.

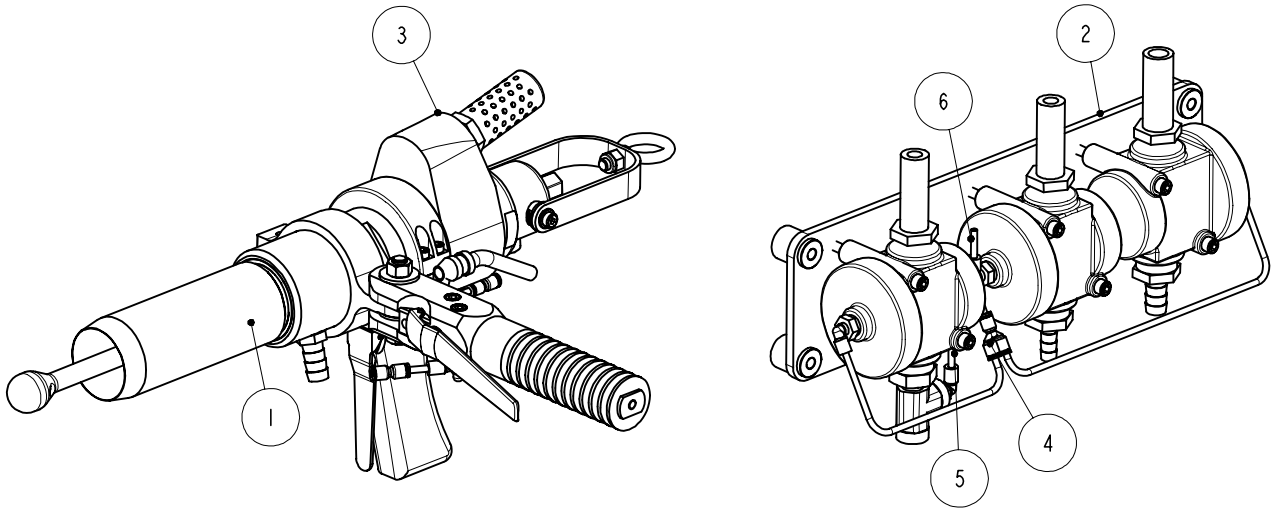
SERVICE

1. KEEP GOOD RECORDS OF ALL SERVICE ACTIVITY AND INCLUDE TOOL IN YOUR PREVENTIVE MAINTENANCE PROGRAM.
2. USE ONLY GENUINE KENTMASTER REPLACEMENT PARTS TO ASSURE PROPER PERFORMANCE OF TOOL.
3. CONTACT THE KENTMASTER SUPPLIER NEAREST YOU FOR PARTS AND CUSTOMER SERVICE INFORMATION.

SPARE PARTS LIST

RECOMMENDED SPARE PARTS

| PART NO. | DESCRIPTION | QTY |
|-----------------|------------------------------|------------|
| 4120010 | Blade, 2.0" ID | 3 |
| 4120020 | Blade, 2 1/4" ID | 3 |
| 4120030 | Blade, 2 1/2" ID | 3 |
| 4120040 | Blade, 3.0" ID | 3 |
| 1800020 | Pilot | 1 |
| 1800040 | Cup Seal | 1 |
| 1800060 | Pin – Cup Seal | 2 |
| 1800070 | Bearing – bronze | 1 |
| 3204030 | Bearing – ball | 1 |
| 7798240 | Seal – Shaft | 1 |
| 7805200 | Valve – 3 way, 2 pos. Poppet | 1 |



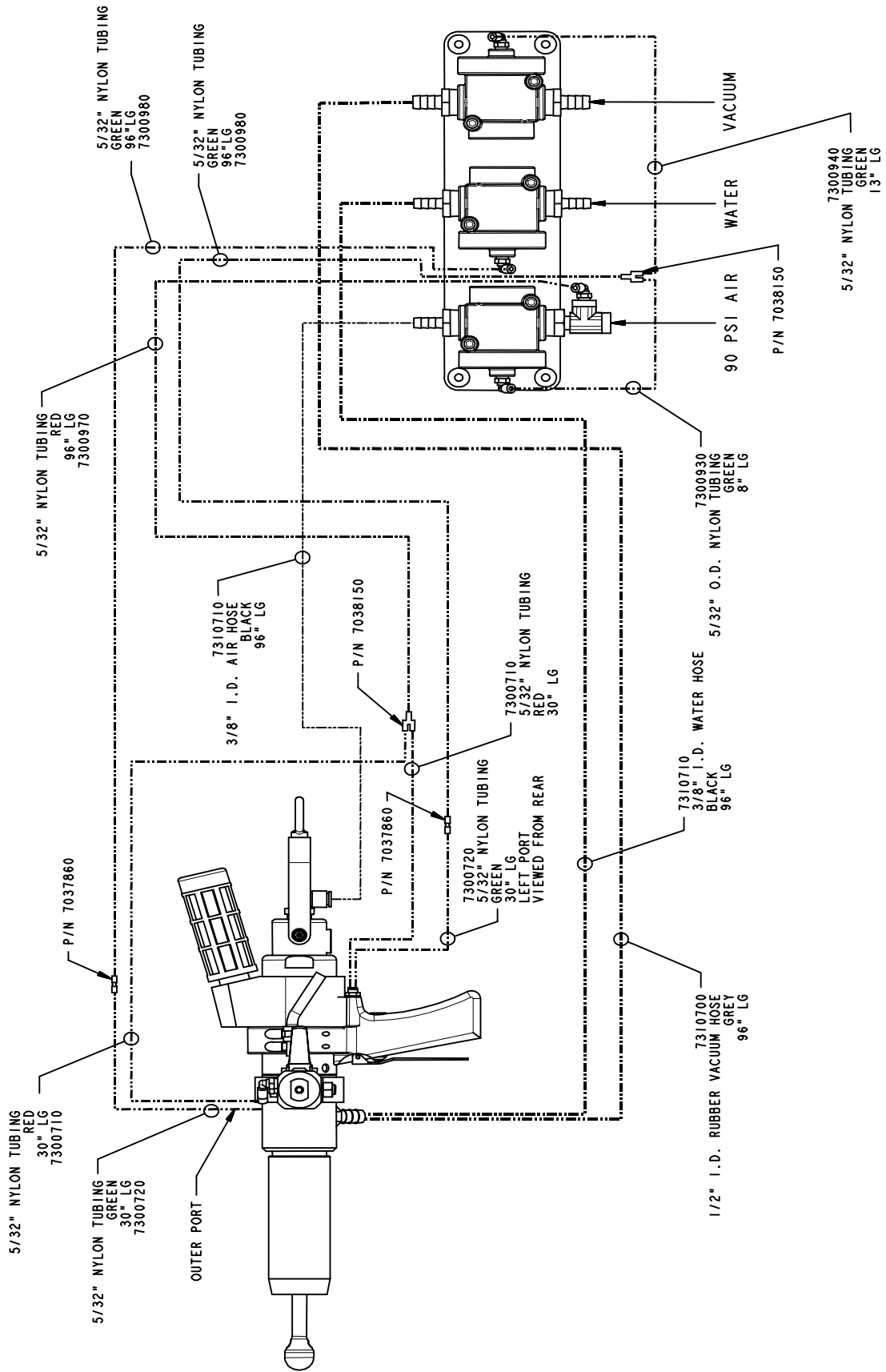
| ASSEMBLY No: 6800000 | | BUNG GUN | |
|-------------------------|---------|----------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 4120000 | BLADE | 1 |
| 2 | 1800501 | CONTROL VALVE | 1 |
| 3 | 6800100 | BUNG GUN TOOL | 1 |
| 4 | 7038150 | UNION | 1 |
| 5 | 7300970 | RED AIR TUBE | 1 |
| 6 | 7300980 | GREEN AIR TUBE | 2 |

| | |
|----------------------------------|------------------|
| 4120040 | BLADE, 3.0" ID |
| 4120030 | BLADE, 2 1/2" ID |
| 4120020 | BLADE, 2 1/4" ID |
| 4120010 | BLADE, 2.0" ID |
| PART NO. | DESCRIPTION |
| ITEM 1, BLADE OPTIONS (REQUIRED) | |

Control Valve #1800501 is an optional item. Blade is required with the toll and there is a choice of three blade sizes (Part numbers 4120040, 4120030, 4120020, 4120010).

For hoses and connections see hoses schematic – Figure 2.

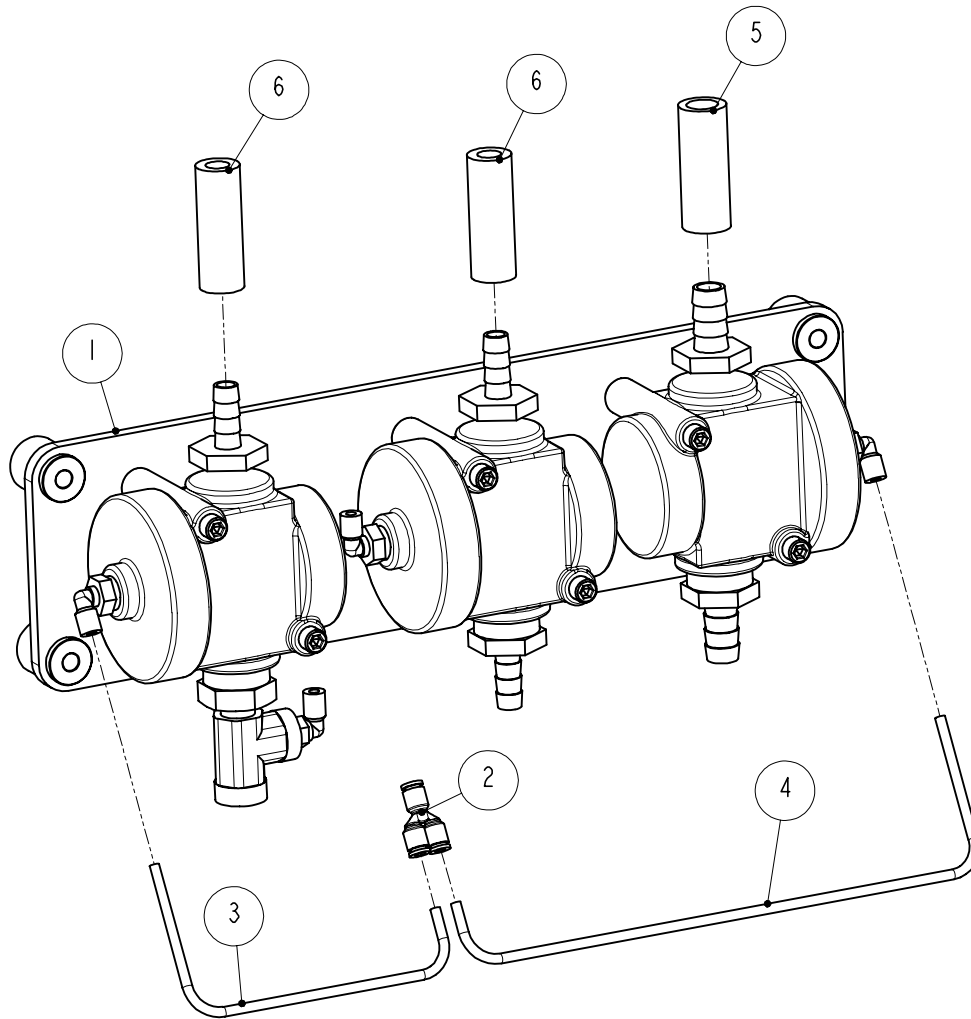
BUNG GUN - Figure 1



BUNG GUN HOSES SCHEMATIC – Figure 2

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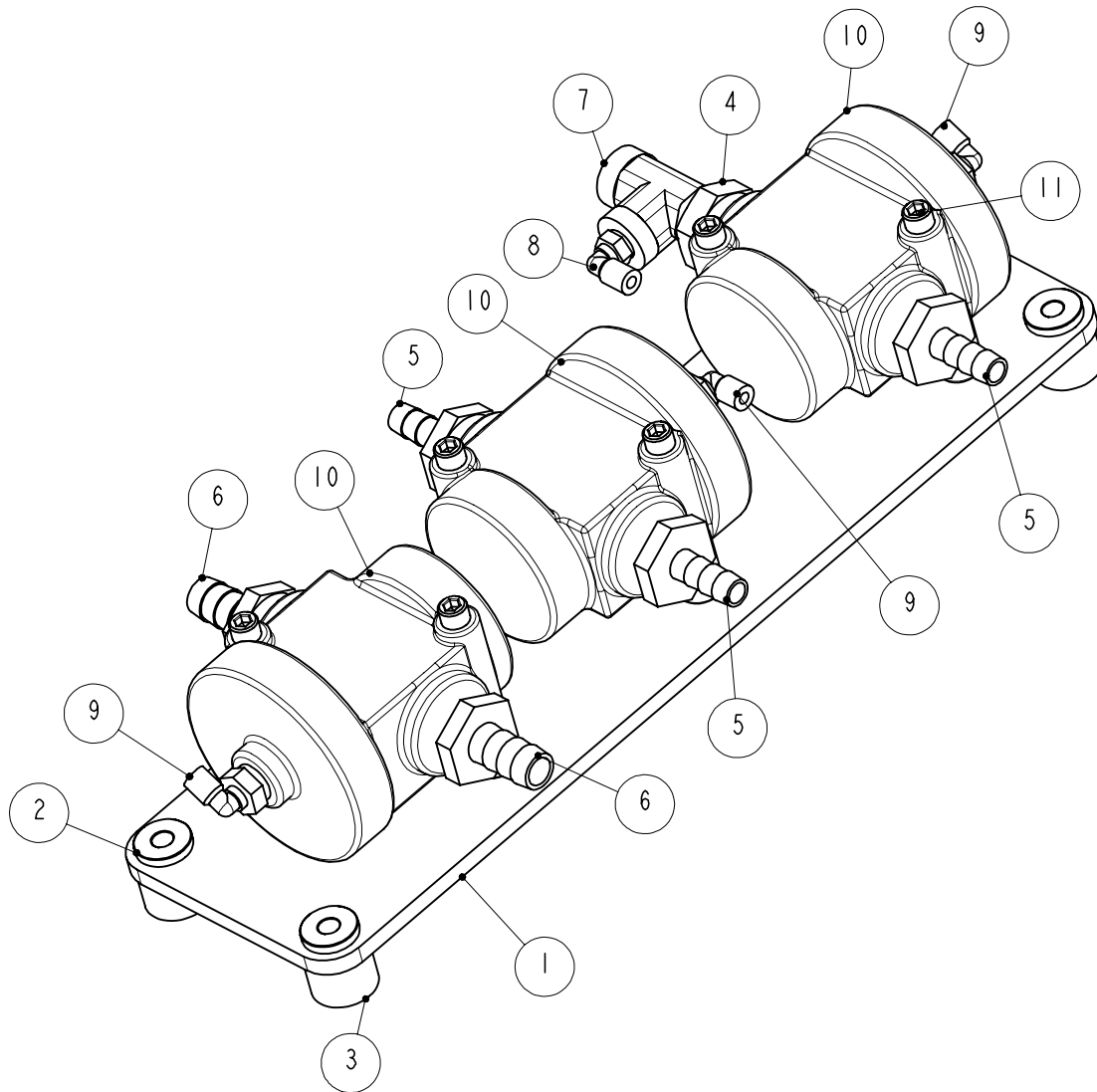


| ASSEMBLY No: 1800501 | | CONTROL VALVE | |
|-------------------------|---------|---------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 1800500 | VALVES | 1 |
| 2 | 7038150 | UNION | 1 |
| 3 | 7300930 | TUBE, GREEN | 1 |
| 4 | 7300940 | TUBE, GREEN | 1 |
| 5 | 7310700 | HOSE, GREY | 1 |
| 6 | 7310710 | HOSE, BLACK | 2 |

CONTROL VALVE w/HOSES – Figure 3

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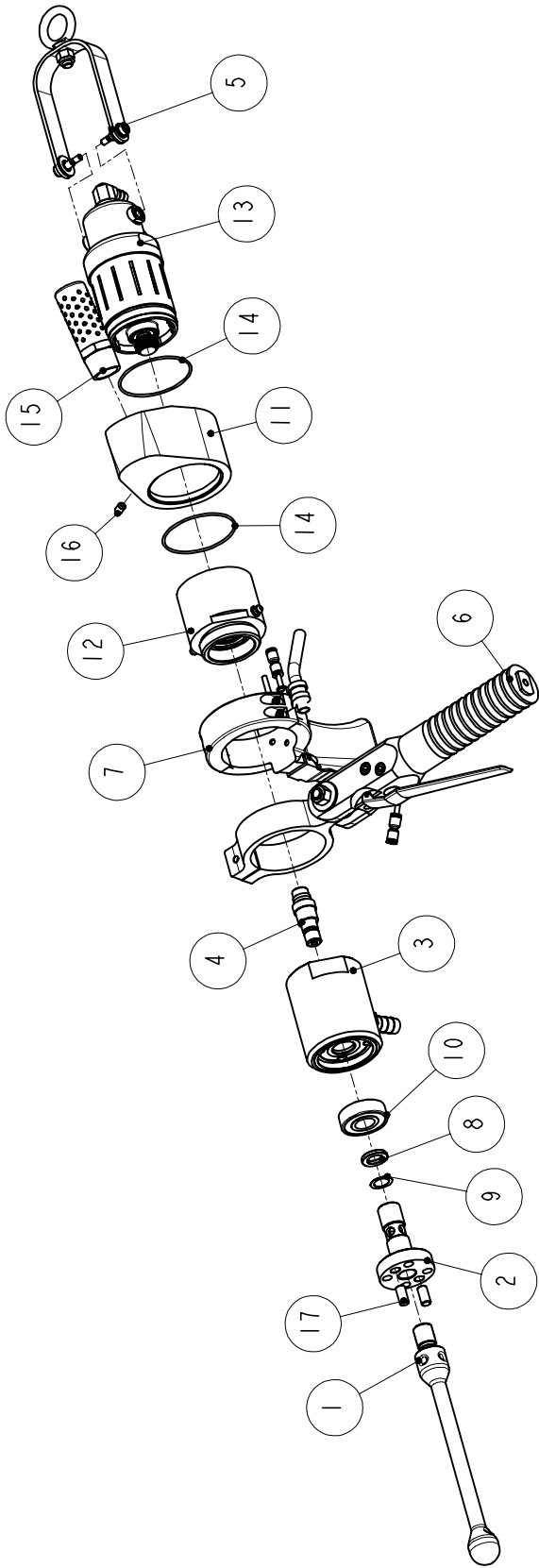


| ASSEMBLY No: 1800500 | | VALVES | |
|-------------------------|---------|-----------------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 1800510 | MOUNTING BASE- VALVES | 1 |
| 2 | 1800520 | MOUNTING LUGS | 4 |
| 3 | 1800530 | MOUNTING PAD | 4 |
| 4 | 7002470 | HEX BUSHING | 1 |
| 5 | 7004900 | MALE NIPPLE | 3 |
| 6 | 7004910 | MALE NIPPLE | 2 |
| 7 | 7008460 | MALE RUN TEE | 1 |
| 8 | 7036510 | ELBOW | 1 |
| 9 | 7036520 | ELBOW | 3 |
| 10 | 7805200 | VALVE- POPPET | 3 |
| 11 | 8211240 | SCREW | 6 |

CONTROL VALVE ASSEMBLY– Figure 4

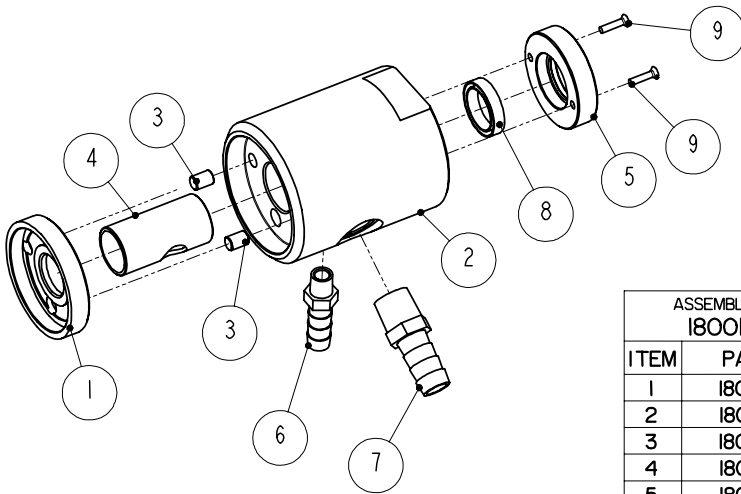
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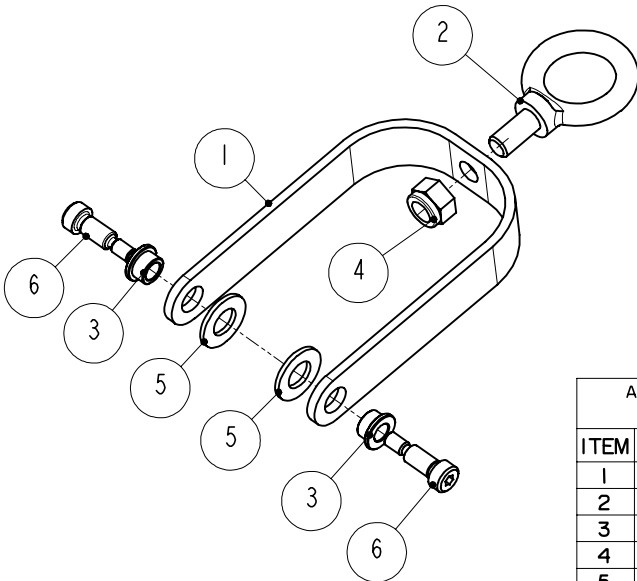
| ASSEMBLY No: 6800100 | | BUNG GUN TOOL | |
|-------------------------|---------|----------------------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 1800020 | PILOT | 1 |
| 2 | 1800031 | PILOT BODY | 1 |
| 3 | 1800100 | ADAPTER ASSEMBLY | 1 |
| 4 | 1800170 | SHAFT | 1 |
| 5 | 1800200 | HANGER ASSEMBLY | 1 |
| 6 | 1800300 | STRAIGHT HANDLE w/ BRACKET | 1 |
| 7 | 1800400 | PISTOL HANDLE ASSEMBLY | 1 |
| 8 | 1800610 | SPACER | 1 |
| 9 | 1800620 | SPACER | 1 |
| 10 | 3204030 | BEARING | 1 |
| 11 | 6000940 | DEFLECTOR | 1 |
| 12 | 6001010 | GEAR CASE ASSEMBLY | 1 |
| 13 | 6003400 | ASM AIR MOTOR | 1 |
| 14 | 7680360 | O-RING | 2 |
| 15 | 7802230 | MUFFLER | 1 |
| 16 | 8311030 | SET SCREW | 1 |
| 17 | 8620650 | PIN | 2 |

BUNG GUN TOOL ASSEMBLY– Figure 5



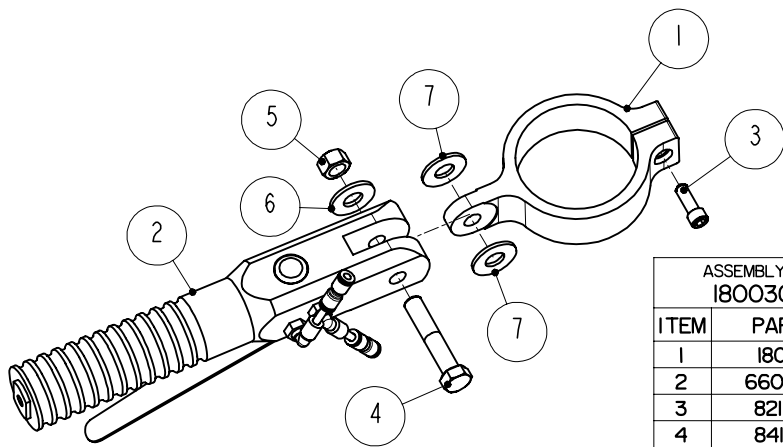
| ASSEMBLY No: 1800100 | | ADAPTER ASSEMBLY | |
|-------------------------|---------|-------------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 1800040 | CUP SEAL | 1 |
| 2 | 1800050 | ADAPTER | 1 |
| 3 | 1800060 | PIN- SEAL | 2 |
| 4 | 1800070 | BEARING - ADAPTER | 1 |
| 5 | 1800080 | CAP- SEAL | 1 |
| 6 | 7004500 | MALE NIPPLE | 1 |
| 7 | 7004710 | MALE NIPPLE | 1 |
| 8 | 7798240 | SEAL | 1 |
| 9 | 8004040 | SCREW | 2 |

ADAPTER ASSEMBLY– Figure 6



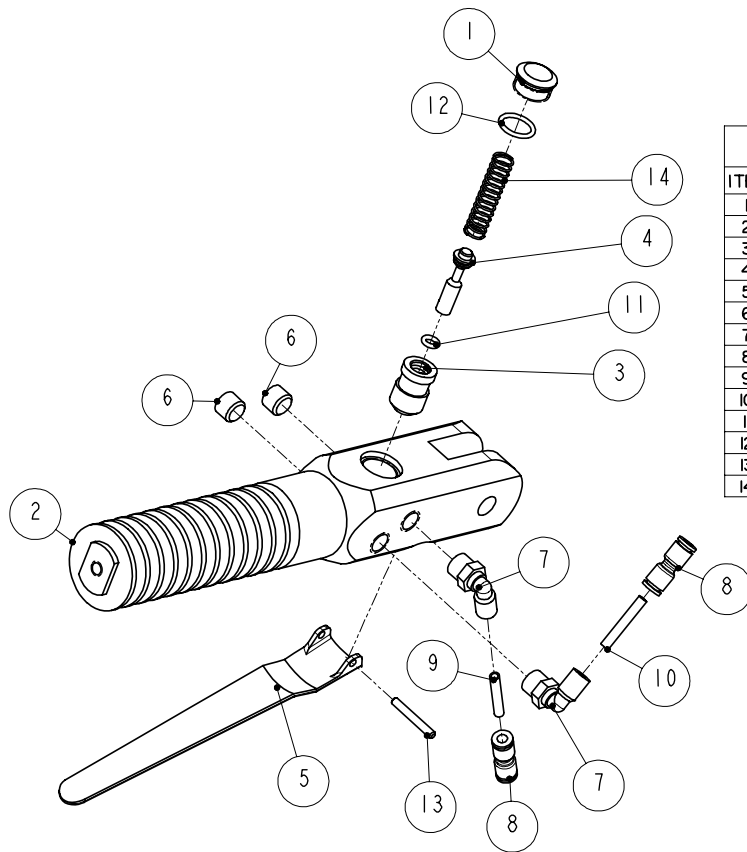
| ASSEMBLY No: 1800200 | | HANGER ASSEMBLY | |
|-------------------------|---------|-----------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 1800140 | BRACKET- HANGER | 1 |
| 2 | 1800180 | EYEBOLT- HANGER | 1 |
| 3 | 3860130 | BEARING | 2 |
| 4 | 8504130 | NUT | 1 |
| 5 | 8520060 | WASHER | 2 |
| 6 | 8870030 | SCREW | 2 |

HANGER ASSEMBLY– Figure 7



| ASSEMBLY No: 1800300 | | STRAIGHT HANDLE w/ BRACKET | |
|-------------------------|---------|----------------------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 1800110 | HANGER - HANDLE | 1 |
| 2 | 6600450 | AIR HANDLE | 1 |
| 3 | 8211060 | SCREW | 1 |
| 4 | 8415160 | SCREW | 1 |
| 5 | 8500150 | NUT | 1 |
| 6 | 8505160 | WASHER | 1 |
| 7 | 8530060 | WASHER | 2 |

STRAIGHT HANDLE ASSEMBLY w/ BRACKET– Figure 8

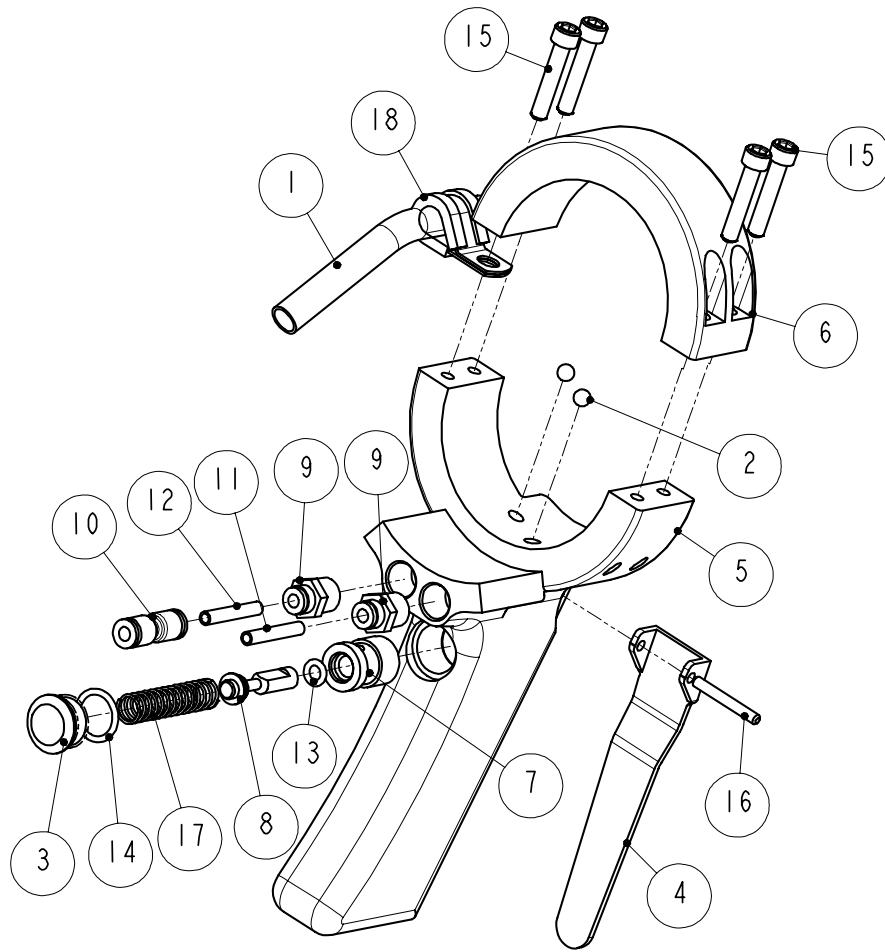


| ASSEMBLY No: 6600450 | | AIR HANDLE | |
|-------------------------|---------|----------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 6300770 | VALVE PLUG | 1 |
| 2 | 6600340 | HANDLE | 1 |
| 3 | 6600350 | BUSHING | 1 |
| 4 | 6600360 | VALVE STEM | 1 |
| 5 | 6600500 | LEVER | 1 |
| 6 | 7000010 | PLUG | 2 |
| 7 | 7036510 | ELBOW | 2 |
| 8 | 7037860 | UNION | 2 |
| 9 | 7300710 | RED AIR TUBE | 1 |
| 10 | 7300720 | GREEN AIR TUBE | 1 |
| 11 | 7680080 | O-RING | 1 |
| 12 | 7680140 | O-RING | 1 |
| 13 | 8620080 | PIN | 1 |
| 14 | 8890010 | SPRING | 1 |

STRAIGHT HANDLE ASSEMBLY BRAKEDOWN – Figure 9

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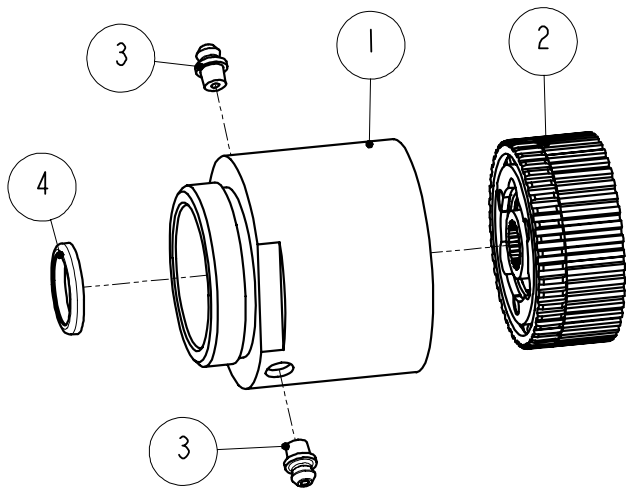


| ASSEMBLY No: 1800400 | | PISTOL HANDLE ASSEMBLY | |
|-------------------------|---------|------------------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 1800410 | CONDUIT- AIR LINE | 1 |
| 2 | 3990110 | BALL | 2 |
| 3 | 6300770 | VALVE PLUG | 1 |
| 4 | 6302430 | LEVER | 1 |
| 5 | 6320120 | PISTOL HANDLE | 1 |
| 6 | 6320130 | BRACKET, HANDLE | 1 |
| 7 | 6600350 | BUSHING | 1 |
| 8 | 6600360 | VALVE STEM | 1 |
| 9 | 7036030 | FITTING | 2 |
| 10 | 7037860 | UNION | 1 |
| 11 | 7300710 | RED AIR TUBE | 1 |
| 12 | 7300720 | GREEN AIR TUBE | 1 |
| 13 | 7680080 | O-RING | 1 |
| 14 | 7680140 | O-RING | 1 |
| 15 | 8209080 | SCREW | 4 |
| 16 | 8620080 | PIN | 1 |
| 17 | 8890010 | SPRING | 1 |
| 18 | 8897010 | CUSHIONED LOOP STRAP | 1 |

PISTOL HANDLE ASSEMBLY – Figure 10

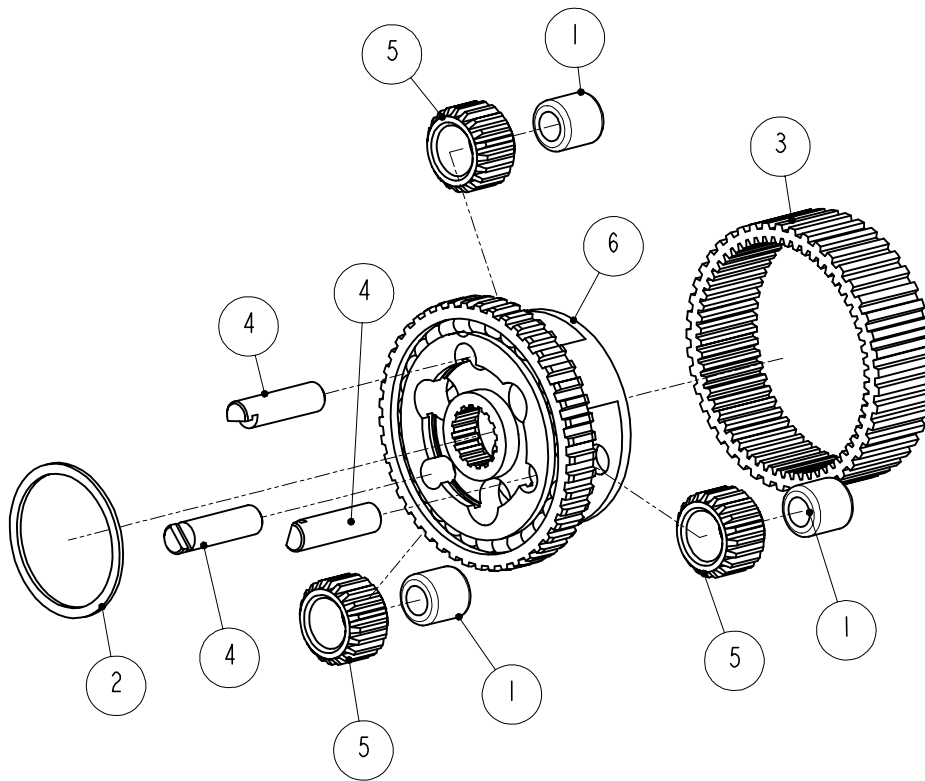
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| ASSEMBLY No: 6001010 | | GEAR CASE ASSEMBLY | |
|-------------------------|---------|--------------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 6000860 | GEAR CASE | 1 |
| 2 | 6001030 | GEAR CAGE | 1 |
| 3 | 7017110 | GREASE FITTING | 2 |
| 4 | 7774100 | SEAL | 1 |

GEAR CASE ASSEMBLY – Figure 11

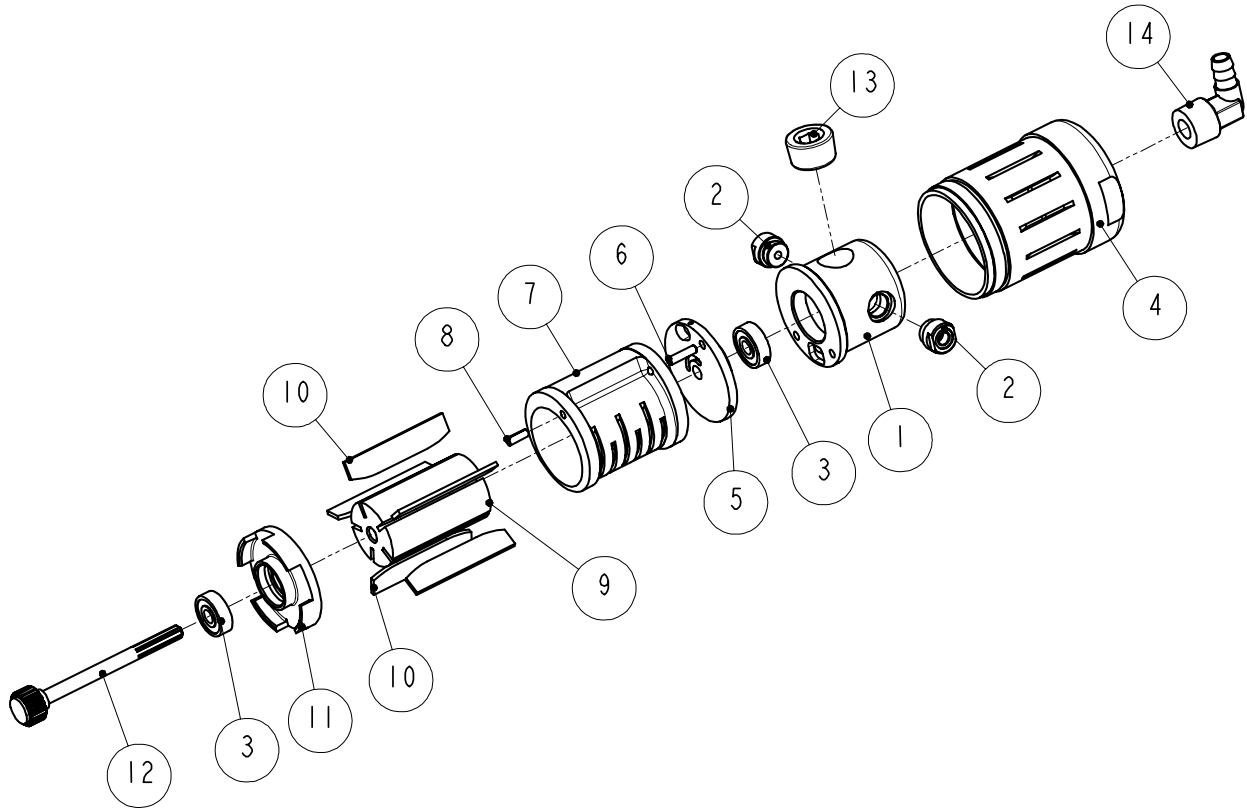


| ASSEMBLY No: 6001030 | | GEAR CAGE | |
|-------------------------|---------|------------------------------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 3700470 | NEEDLE BEARING | 3 |
| 2 | 5601250 | RETAINING RING | 1 |
| 3 | 6000790 | RING GEAR | 1 |
| 4 | 6001040 | PIN | 3 |
| 5 | 6001050 | IDLER GEAR | 3 |
| 6 | 6001060 | GEAR CAGE AND SPLINE RING ASSEMBLY | 1 |

GEAR CAGE ASSEMBLY – Figure 12

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| ASSEMBLY No: 6003400 | | ASM AIR MOTOR | |
|-------------------------|---------|-------------------------|-----|
| ITEM | PART # | DESCRIPTION | QTY |
| 1 | 1800150 | MOTOR CAP | 1 |
| 2 | 1800190 | LUG- HANGER | 2 |
| 3 | 3071370 | BEARING | 2 |
| 4 | 6000660 | HOUSING - AIR MOTOR | 1 |
| 5 | 6000700 | UPPER END PLATE | 1 |
| 6 | 6000710 | PIN | 1 |
| 7 | 6000720 | CYLINDER | 1 |
| 8 | 6000730 | PIN | 1 |
| 9 | 6000740 | ROTOR | 1 |
| 10 | 6000750 | ROTOR BLADES (SET OF 5) | 5 |
| 11 | 6000760 | LOWER END PLATE | 1 |
| 12 | 6001020 | LONG GEAR SPINDLE | 1 |
| 13 | 7000040 | PLUG | 1 |
| 14 | 7004850 | HOSE NIP | 1 |

AIR MOTOR ASSEMBLY – Figure 13

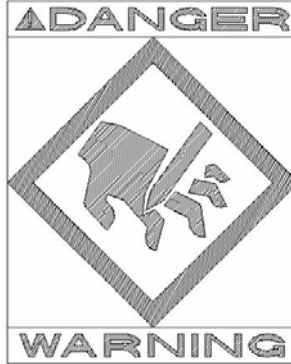
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NOTICE TO EMPLOYER AND PURCHASER OF TOOL

NOTICE TO SAFETY DIRECTOR

You have purchased a powerful tool that, if misused, can cause severe injury and harm to your employees. You must instruct your employees in the safe and proper use of this tool and to follow the safety procedures and instructions that have been supplied by the manufacturer of this tool. Please follow the following instructions.



1. Instruct tool operators to test the tool each day before using it to be sure it does not malfunction. Remove and repair any tool that malfunctions.
2. Instruct tool operators to immediately stop using a tool that malfunctions or is defective.
3. Instruct personnel to immediately remove all tools that malfunction. Be sure to disconnect tool from power supply.
4. Instruct all personnel to stay clear of tool, and not to stand or walk in front of, or next to tool when in use.
5. Point out to all personnel the dangers related to the misuse of tool and the importance of following safety procedures and instructions.
6. Do not make, or allow others to make, alterations or modifications to this tool. Replace all lost or illegible labels.
7. Follow all safety, installation and maintenance instructions provided with this tool. Establish proper safety procedures in accordance with local and national requirements to prevent accidental energizing of tool that can cause injuries.
8. If this tool is sold or change in ownership takes place, you must provide the new owner all safety instructions, notices and maintenance instructions you were originally provided. You can obtain additional copies of the instructions from Kentmaster, free of charge upon request.
9. Give copies of instructions to:
(A) Tool Operators
(B) Maintenance Supervisor
(C) Clean-up Supervisor

DECLARATION OF CONFORMITY

DECLARATION DE CONFORMITE -DECLARACION DE CONFORMIDAD- ERKLARUNG BEZUGLICH EINHALTUNG DER VORSCHRIFTEN
DICHIARAZIONE DI CONFORMITA . CONFORMITEITSVERKLARING

MANUFACTURED BY:

**KENTMASTER MFG CO., INC.
1801 SOUTH MOUNTAIN AVE.
MONROVIA, CALIFORNIA 91016
UNITED STATES OF AMERICA
TELEPHONE (626) 359-8888 FAX (626) 303-5151**

FABRIQUE PAR:
FABRICADA POR:
HERGESTELLT VON:
FABBRICATO DA:
VERVAARDIGD DOOR:

TYPE / SERIES: HOG BUNG DROPPER

TYPE / SERIE:
TIPO / SERIE:
TYP / SERIE:
TIPO / SERIE:
TYPE / SERIE:

MODEL: BUNG GUN

MODELE:
MODELO:
MODELL:
MODELLO:
MODEL:

SERIAL NO. RANGE: XXXXX

N SERIE: • GAMA DE No. DE SERIE: • SERIEN-NR.-BEREICH: • NUMERI DI SERIE: • SERIENNUMMERS:

This product complies with the following European Community Directives:

Ce produit est conforme aux directives de la Communauté européenne suivantes:
Este producto cumple con las siguientes Directrices de la Comunidad Europea:
Dieses Produkt erfüllt die folgenden Vorschriften der Europäischen Gemeinschaft:
Questo prodotto è conforme alle seguenti direttive CEE:
Dit produkt voldoet aan de volgende EG-richtlijnen:

89/392/EEC, 91/368/EEC, 93/44/EEC, 93/68/EEC

The following Standards were used to verify compliance with the Directives:

Les normes suivantes ont été utilisées pour vérifier la conformité avec les Directives:
Las siguientes Normas se usaron para verificar el cumplimiento de las Directrices:
Folgende Normen wurden angewandt, um Erfüllung der Vorschriften zu bestätigen:
Per verificare la conformità del prodotto alle direttive sono stati usati i seguenti standard:
De volgende normen zijn gebruikt om naleving van de richtlijnen te bevestigen:

EN 292

Approved by: _____

RALPH KARUBIAN MONROVIA, CA. U.S.A

Approuvé par:
Aprobado por:
Genehmigt von:
Approvato da:

Goedgekeurd door: _____

RAY PETO MONROVIA, CA. U.S.A

(Engineering Manager) (Directeur technique) (gerente de ingeniería) (verantwortlicher Konstruktionsleiter) (Responsabile tecnico) (ondersteunend technisch manager)

Date: SEP-03-2002

Date:
Fecha:
Datum:
Data:

Datum: **SEP-03-2002**

Kentmaster Worldwide Location

Kentmaster Equipment (Aust) PTY.LTD.
Unit 2,24 Central Court
Browns Plains Qld. 4118
Australia

Telephone: (07) 3806-8400
Fax: (07) 3806-7933
Australia@Kentmaster.com

Kentmaster do Brasil, Ltda.
Av. Dr. Joao Teodoro No. 805
Bairro De Vila Rezende
13405-240 Piracicaba, SP,
Brazil

Telephone #1: (019) 3 413 3113
Telephone #2: (019)983-4973
Fax: (019) 3 413 3113
Brazil@Kentmaster.com

Kentmaster (IRL) LTD.
Benamore, Dublin Road.
Roscrea,
CO, Tipperary,
Ireland

Telephone: (353) 0505-23292
Fax: (353) 0505-23299
Ireland@Kentmaster.com

Kentmaster Equipment (NZ) LTD.
5 Cooper Street
Havelock North
New Zealand

Telephone #1: (64) 6 8777 857
Telephone #2: 0800 KENTMASTER
Fax: (64) 6 8777 858
NewZealand@Kentmaster.com

Kentmaster South Africa (PTY) LTD.
Johannesburg - S. Africa
Unit 54 Sunnyrock Park
Sunrock Close, Germiston
South Africa

Telephone: (27) 11-455-3748
Fax: (27) 11-455-3749
SouthAfrica@Kentmaster.com

Kentmaster (UK) LTD.
Unit 16 Avonbank Ind. Centre
West Town Rd, Avonmouth-Bristol,
BS11 9DE
England

Telephone: (44) 117-923-5035
Fax: (44)-117-932-9010
UK@Kentmaster.com

Kentmaster Mfg. Co., Inc.
1801 South Mountain Ave.
Monrovia, CA, 91016
USA

Telephone #1: (626) 359-8888
Telephone #2: (800) 421-1477
Fax: (626) 303-5151
info@Kentmaster.com

Kentmaster Omaha
4417 South 139th Street
Omaha, NE, 68137
USA

Telephone #1: (402) 896-3355
Telephone #2: (800) 367-3181
Fax: (402) 896-3311
Omaha@Kentmaster.com
